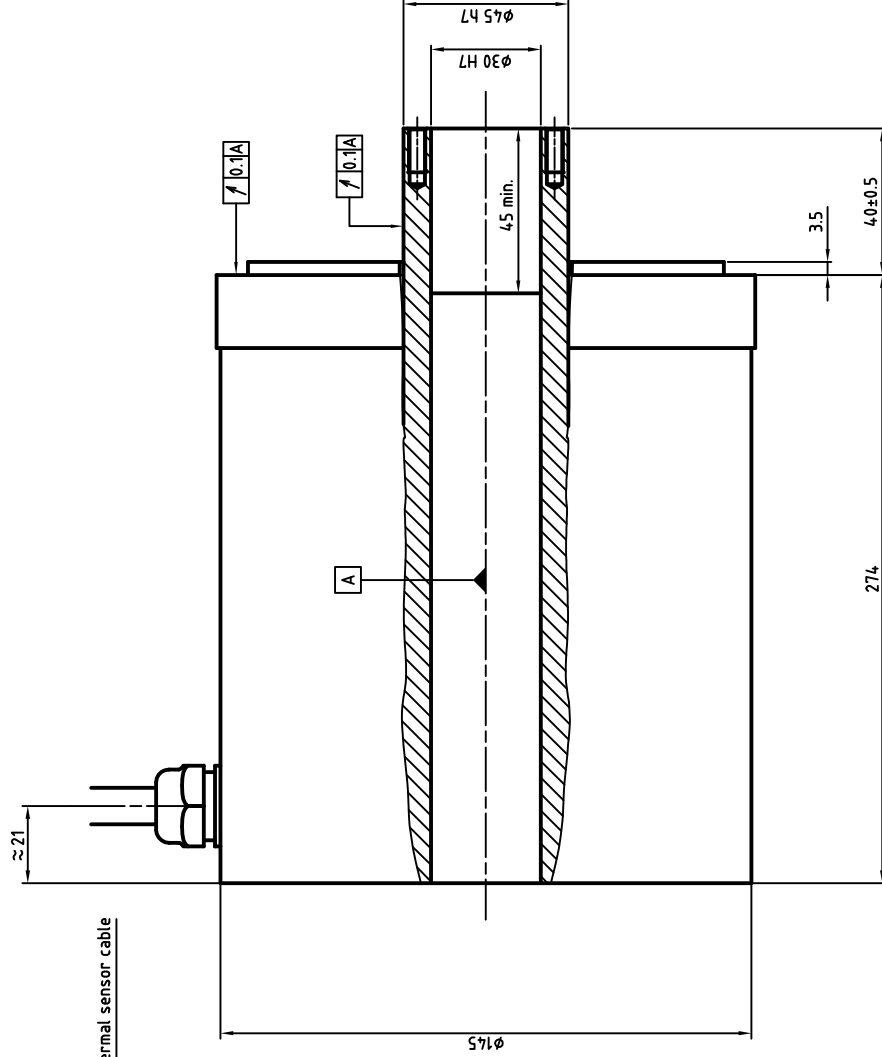
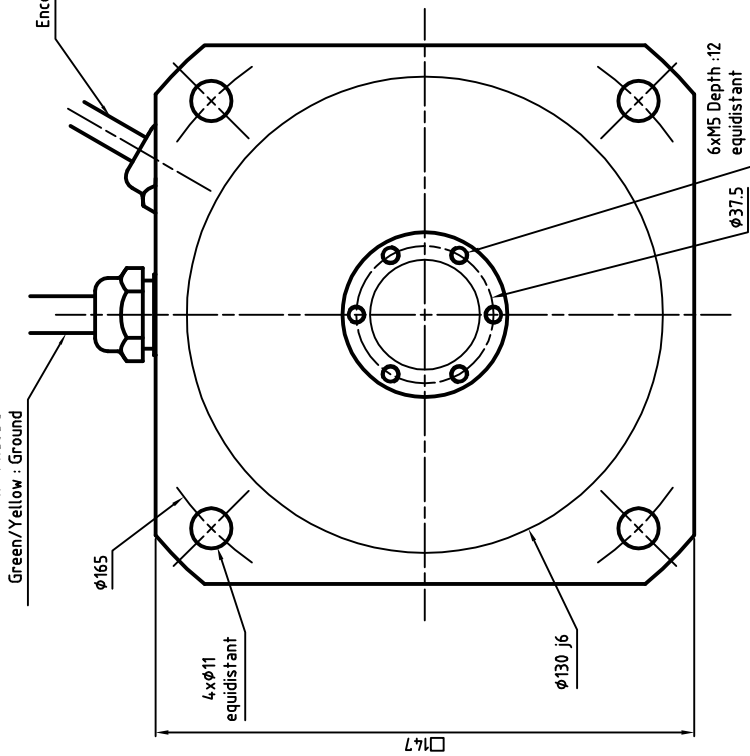


Power cable diameter and section depends on rated current

- U : Phase 1
- V : Phase 2
- W : Phase 3
- Green/Yellow : Ground



ENCODER SIGNAL COLORS	
Wires colors	ERN180 ECN113
White	0V Up
Brown	Up 0V
Green	A+ A+
Yellow	A- A-
Pink	B- B-
Grey	B+ B+
Blue	R+ DATA+
Red	R- DATA-
Black	Thermal CLOCK+
Violet	Thermal CLOCK-
Grey/Pink	N/A Thermal
Red/Blue	N/A Thermal

**ALXION**  
 AUTOMATIQUE & PRODUCTIQUE  
 Parc Technologique des Fossés Jean  
 92712 COLOMBES Cedex  
 Tél: 0141306304 - Fax: 0141306136

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